Appl. No. : 09/682,921

Applicant : ADEDEJI et al. Filed : November 1, 2001

TC/A.U.: 1711 Examiner: J. Mullis

Assignee Docket No. : 08CN6024-2 Attorney Docket No. : GP2-0185

Customer No. : 23413

Via Facsimile (703) 872-9310, TC Group 1700 Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

# DECLARATION UNDER 37 CFR § 1.131

- 1. We are the inventors of the invention claimed in the above-identified patent application.
- 2. We conceived in the United States the invention disclosed and claimed in the above-identified patent application prior to September 29, 2000 and then diligently reduced the invention to practice in the United States prior to September 29, 2000.
  - 3. As evidence in support of this prior conception and reduction to practice,

Date: 8/25/2003	Adeyinka Adedeji	<u></u>
Date:	•	
	Thomas J. Hartle	
Date:	_	_
	John C. Haylock	
Date:		
	David R. Lamb	
Date:		
	Vincent L. Lanning	,

# EXHIBIT Request

Requestor(s):	Adeyinka								Red	ą. No.	763	MS#: f	PFM-00	-0019
Purpose:	PP-PPO S	Scale up fo	or Food T	ray ap	plication	with	Madden	and \	vrh					
Tollgate:					Platfori			PP/F				•		
Customer:		dlina			Applica			Food Tray						
Special or nev			W/D	_	, Applice									•
Special of flet	Tilazaius.	. Hone Kin	JWII											
Date requested:			Date ne	eded:				Lo	ot card ?	NO	<del></del>			
Grade:	MX6201, (	6201-x, 71	3-11, 73	Color:	111			. E	xtruder:	53				
FORMULATION(S)	<del>,</del>	(rememb								downstream				
Material	RM code	Physical Form **	MX62 pbw	01 D/S	MX620 pbw	D/S	713-1 pbw	1 D/\$	735- pbw	5 D/S	Blend pbw	D/S	Blend pbw	D/S
0.40 IV PPO	C2020	PD	16.2		16.2		18.5		17					-
SBS (K1101)	F4050	PD	11.4		11.4		3.7		15					
xPS (HCC738)	L3460	PL	20.2		20.2		30.5		25					
Irganox 1010	F174	PD	0.2		0.2		0.2		0.2					
PP (PD403)	F89304	PL	9	Х	9	Х	21.6	Х	41	X				
EPR-V878	F649	PL					7.2	Х						
MgO	F6700	PD	0.05		0.05		0.05		0.05					
ZnS	F112	PD		Ļ										$\sqcup$
(5) (5) (6) (6)	FOOOF	<u> </u>				-	0.7	L	5.4					
Interloy (PH1045H1)	<del></del>	B	5.9		5.9	-	9.7		2.1	-				
SEBS (K1652) HECO-20	F5180 7624	PL	6.3 31.100	х	31.1	x	8.5					.		
Tuftec	H1043	PL	31.100		6.3	-		-						-1
Tuitec	111043	<del>  ' ' -</del>		<b>-</b>		-								
		<del> </del>												
		<del></del>						-						
		<b>†</b>												
TOTAL			100.35	0.00	100.35	0.00	99.95		100.35		0.00		0.00	
** Physical Form Co	de -	PD: Pow	der	PL: P	ellets	F: Fla	kes	C: C	rumbs	B: Be	ads			
		MF: Mille	d Fibers		CF: Cho	pedace	Fibers	L: Lie	biuc	O: Ot	her Form			
Has this product beer	n run hefon					• •			Yes	•				
rias uno product boo.	If Yes, Co		•	•					Reg 548	669				
Location of special		•	y recinio		-				Mark Ve					
Location of special	iaw ilialei	idis.		16011	loigy sto	raye.	Also Col	itact	IVIAIR VE	IGOII.				
Sample quantities n	eeded for	each ble	nd:	300 lb	s each,	need	3 sample	es (61	bs each)	for ea	ch blend.			
	Pounds	<u> </u>		for wh	nom			Ĺ	cont	ainer				
Total pounds	300							box						
for each blend	18						<b>.</b>	bag						
618	300			₽				Box						
		<u> </u>												
(		<u> </u>						<u></u>						
Should the pr	oduct be c						Shipp	oing N	by w	hom? ady?	PSL			
Notes:	Need 3 sa	mples to t	e molde	d and	tested, s	ee LII	/IS#PFI	M-00-	00199					

Appl. No. : 09/682,921
Applicant : ADEDEJI et al.
Filed : November 1, 2001

TC/A.U.: 1711 Examiner: J. Mullis

Assignee Docket No.: 08CN6024-2
Attorney Docket No.: GP2-0185
Customer No.: 23413

Via Facsimile (703) 872-9310, TC Group 1700 Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

## DECLARATION UNDER 37 C.F.R. § 1.132

I, Thomas J. Hartle, declare and state:

- 1. My educational background includes a B.S. in Chemistry from Moravian College (1995), and a Ph.D. in Chemistry from the Pennsylvania State University (2000).
- 2. I have been employed by the General Electric Company since June, 2000, where I am currently a Product Development Specialist in the NORYL® Technology Department of GE Plastics.
- 3. I am an inventor or co-inventor on at least three issued U.S. patents and at least eight pending U.S. patent applications relating to thermoplastic compositions, methods, and articles.
  - 4. I am an applicant on the above-identified application.

I designed and supervised the testing of three samples to determine the effect 5. on impact strength of the block copolymer components. Compositions and properties are summarized in the Table, below. All samples contained 19.80 weight percent of poly(2,6dimethyl-1,4-phenylene ether), 20.05 weight percent of homopolystyrene, 52.13 weight percent of polypropylene, and 8.02 weight percent of total block copolymer. In Comparative Example A, the block copolymer consisted of a hydrogenated block copolymer that was a styrene-(ethylene-butylene)-styrene block copolymer having a total polystyrene content of 66 weight percent. In Comparative Example B, the block copolymer consisted of an unhydrogenated block copolymer that was a styrene-butadiene-styrene block copolymer having a styrene content of 28 weight percent. In Example A, the block copolymer consisted of a 50:50 weight/weight blend of the hydrogenated block copolymer and the unhydrogenated block copolymer from the comparative examples. Each composition was compounded and molded into bars for impact strength testing. Dynatup (falling dart) energy to failure, expressed in foot-pounds, was measured at 23°C according to ASTM D3763. Although one would have expected the impact strength of the composition with the copolymer blend to be in between those of the composition with the hydrogenated copolymer alone and the composition with the unhydrogenated copolymer alone, it was instead much greater. Specifically, the Example A composition containing 4.01 weight percent each of a hydrogenated styrene-butadiene-styrene triblock copolymer and an unhydrogenated styrenebutadiene-styrene triblock copolymer exhibited a Dynatup (falling dart) energy to failure value of 11.8 foot-pounds, which is 111% greater than the value of 5.6 foot-pounds exhibited by the Comparative Example A composition with 8.02 weight percent of the hydrogenated

block copolymer alone, and 637% greater than the value of 1.6 foot-pounds exhibited by the Comparative Example B composition with 8.02 weight percent of the unhydrogenated block copolymer alone. There is therefore a substantial synergistic effect for the combination of the hydrogenated block copolymer and the unhydrogenated block copolymer.

Table

	C. Ex. A	C. Ex. B	Ex. A
Poly(arylene ether) (wt%)	19.80	19.80	19.80
Homopolystyrene (wt%)	20.05	20.05	20.05
Polypropylene (wt%)	52.13	52.13	52.13
Hydrogenated block copolymer (wt%)	8.02		4.01
Unhydrogenated block copolymer (wt%)		8.02	4.01
Dynatup Energy to Failure (fl-lb)	5.6	1.6	11.8

6. I further declare that all statements and representations made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements and representations were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued therefrom.

08/25/03

Dated

Thomas J. Hartle, Ph.D.

Thomas Heate

 Appl. No.
 : 09/682,921

 Applicant
 : ADEDEJI et al.

 Filed
 : November 1, 2001

TC/A.U.: 1711 Examiner: J. Mullis

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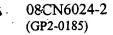
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	Adeyinka Adedeji
Date: 08/22/03	Thomas J. Hartle
	I nomas J. Hartie
Date:	
	John C. Haylock
Date:	
	David R. Lamb
Date:	
	Vincent L. Lanning

# EXHIBIT Request

Requestor(s):	Adeyinka								Re	g. No.	763	MS#:	PFM-00	-0019	
Purpose:	PP-PPO S	cale up fo	or Food T	ray ap	plication	with	Madden	and V	VRH						
Toligate:					Platforr			PP/F							
Customer:	Food Hand	iling			Applica	tion:		Food	Tray					_	
Special or nev			own												
Date requested:		,	Date ne	eded:				Lo	ot card ?	NO					
Grade:	MX6201, 6	201-x, 71	3-11, 73	Color:	111			Extruder: 53							
FORMULATION(S)		(rememb			nents if needed)						downstrea				
Material	700	Physical Form **		01 D/S	MX620 pbw	D/S	713-1 pbw	D/S	735 pbw	5 D/S	Bieno	D/S	Blend	D/S	
0.40 IV PPO	C2020	PD	16.2		16.2	100	18.5	0,9	17	0,3	pow	- 5//5			
SBS (K1101)	F4050	PD	11.4		11.4	_	3.7	1	15	1-					
xPS (HCC738)	L3460	PL	20.2		20.2		30.5		25	<del>                                     </del>				$\vdash$	
Irganox 1010	F174	PD	0.2		0.2		0.2		0.2						
PP (PD403)	F89304	PL	9	X	9	х	21.6	X	41	Х					
EPR-V878	F649	PL	·				7.2	X							
MgO	F6700	PD	0.05		0.05		0.05		0.05						
ZnS	F112	PD													
								1		<u> </u>				Щ.	
Interioy (PH1045H1)		В	5.9		5.9	$\vdash$	9.7		2.1					-1	
SEBS (K1652)	F5180	С	6.3				8.5	1		<b>-</b>		.		1	
HECO-20	7624	PL	31,100	_ X_	31.1	X		$\vdash$		<del>+</del> -		-			
Tuftec	H1043	PL	ļ		6.3					-				$\vdash$	
		<b></b>		├						<del> </del>	· <del></del> -				
		<b></b> _	<b> </b> -			$\vdash$				-					
					<del> </del>			$\vdots$		<del> </del>					
		<b></b>	<b></b>		<del></del>					<del> </del>					
TOTAL	L	L	100.35	0.00	100.35	0.00	99.95		100.35	<del>,</del>	0.00		0.00		
** Physical Form Co	da -	PD: Pow	dor	pi · P	ellets	F: Fla	kes	C: C	rumbs	B: Be	ads				
r trystcat r offit co	- ·				CF: Cho						her Form				
			ed Fibers							0.00	HEI FUH	•			
Has this product been									Yes						
	If Yes, Cor	npoundin	g Techno						Req 548						
Location of special	raw mater	ials:		Tech	nolgy sto	rage.	Also co	ntact	Mark Ve	ndon.					
														-	
Sample quantities n	eeded for	each ble	nd:	300 II	os each,	need	3 sampl	es (61	bs each)	for ea	ch blend				
• •	Pounds			for w	hom				con	tainer					
Total pounds	300			101 11				box				1			
for each blend	18							bag				ĺ			
618	300							Вох				1			
												1			
· ·												-			
Should the pr										/hom?					
ls this	s an appea	rance ser	nsitive pro	duct?	No		Ship	ping t	lotice Re	eady?					
Notes:	Need 3 sa	mples to	be molde	d and	tested, s	ee Lii	MS # PF	M-00	-00199						
														•	





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Applicant

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oncant :

ADEDEJI et al.

Filed TC/A.U.

November 1, 2001

TC/A.U. Examiner 1711

J. Mullis

Assignee Docket No. : Attorney Docket No. :

08CN6024-2 GP2-0185

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Date:		
_		Adeyinka Adedeji
Date: _		
		Thomas J. Hartle
Date:	Aug. 25 12003	Alu CH com lock
		John C. Haylock
Date:		·
Date		David R. Lamb
Date: _		
		Vincent L. Lanning

## EXHIBIT Request

Requestor(s):	Adeyinka								Red	ą. No.	763	MS#:	PFM-00	1-0015
Purpose:	PP-PPO S	cale up fo	or Food T	ray ap	plication	with I	Madden	and V	VRH					
Toligate:	2				Platform	n:		PP/F	PO					
Customer:	Food Hand	tling			Applica	tion:		Food	Tray					
Special or nev	w hazards:	none kno	own											
Date requested:		<b>_</b>	Date ne	ded:				Lc	t card ?	NO				
Grade:	MX6201, 6	201-x, 71	3-11, 73	olor:	olor: 111 Extruder: 53									
FORMULATION(S)		(rememt	er to list	oiame	nts if nec	eded)				(D/S =	downstrea	ım feed)		
	Γ	Physical	MX62	01	MX620	11-X	713-1		1 735-5		Blend 5		Blend 6 pbw D/S	
Material	RM code	Form **	pbw	D/S	pbw	D/S	pbw -	D/S	pbw 17	D/S	pbw	D/S	pbw	0/3
0.40 IV PPO	C2020	PD	16.2		16.2 11.4	$\vdash$	18.5 3.7	<del> </del>	17 15					├─┤
SBS (K1101)	F4050	PD	11.4 20.2		20.2		30.5	-	25					$\vdash$
xPS (HCC738) Irganox 1010	L3460 F174	PD	0.2		0.2	-	0.2	+	0.2	$\vdash$		$\vdash$		$\vdash$
PP (PD403)	F89304	PL	9	х	9	X	21.6	X	41	X				
EPR-V878	F649	PL			- <u>*</u> -	1	7.2	X		1				
MgO	F6700	PD	0.05		0.05		0.05	1	0.05					
ZnS	F112	PD												
	<del></del>													
Interloy (PH1045H1)	F8985	В	5.9		5.9		9.7		2.1					$\sqcup$
SEBS (K1652)	F5180	С	6.3				8.5	1		<u> </u>		1. 1		1 1
HECO-20	7624	PL	31.100	X	31.1	X		1						
Tuftec	H1043	PL			6.3			L						-
	<u> </u>	L						-		<del> </del>		<del></del>		
						_				<u> </u>				$\vdash$
	1				ļ	-		1		<del> </del>	L			$\vdash$
	<del></del>				<del> </del>			+		<del> </del>		-		
TOTAL			100 35	0.00	100.35	0.00	99.95	لبل	100.35		0.00		0.00	لــــــــــــــــــــــــــــــــــــــ
					ellets	F: Fl:			rumbs	B: Be	• • • • • • • • • • • • • • • • • • • •		4.44	
** Physical Form Co	ode -	PD: Pov												
			ed Fibers				Fibers	L: Li		O: Ot	her For	П		
Has this product bee	n run before	e on the 1	rechnolog	y Pilo	t Scale E	xtrud	ers?:		Yes					
	If Yes, Co	mpoundir	g Techno	logy F	Request	Numb	er was:		Req 548					
Location of special				Tech	nolgy sto	orage.	Also co	ntact	Mark Ve	ndon.				_
														_
Sample quantities	nanded for	onch bla	and:	300 11	he each	need	3 sampl	les (fil	bs each)	for ea	ch blend	<b>1</b> .		
Sample quantities		GaCII Die	110.			11000	O Garrip	1				Ï		
<u> </u>	Pounds			for w	nom			1	con	tainer		1		
Total pounds	300					-		box				ł		
for each blend	18							Box				1		
618	300							BUX				ł		
		<del> </del>						+-				1		
		<del></del>						<u></u> -				J		
Should the p	roduct be c	hecked b	efore shir	ping?	Yes				by w	hom?	PSL_			
ls th	is an appea	rance se	nsitive pro	duct?	No		Ship	ping I	Notice R	eady?				
Notes:	Need 3 sa					see I II	MS # PF	M-nn	-00199					
HOIGS.	14000 0 29	inples to	DO MOIGO	<u></u>										-
														-



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	David R. Lamb
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Requestor(s):	Adeyinka								Red	q. No.	763	MS#:	PFM-00	-0019
Purpose:	PP-PPO S	cale up fo	r Food T	ray ap	plication	with I	Madden	and V	VRH					
Toligate:					Platform			PP/PPO						
Customer:	Food Hand	tling			Applica	tion:		Food Tray						
Special or nev			own											
Date requested:		F	Date ne	eded:				Lo	et card ?					
Grade:	MX6201, 6	5201-x, 71	3-11, 73	olor:	111			Extruder: 53						
FORMULATION(S)		(rememb			nts if nee		713-1	4	735	m feed)	Blend 6			
Material	RM code	Physical Form **	MX62	D/S	pbw		713-1 pbw	D/S	pbw	D/S	Blend	D/S	pbw	D/S
0.40 IV PPO	C2020	PD	16.2		16.2		18.5		17					
SBS (K1101)	F4050	PD	11.4		11.4		3.7		15					T
xPS (HCC738)	L3460	PL	20.2		20.2		30.5		25					
Irganox 1010	F174	PD	0.2		0.2		0.2	Γ	0.2					
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EPR-V878	F649	PL					7.2	х						
MgO	F6700	PD	0.05		0.05		0.05		0.05					
ZnS	F112	PD												
Interloy (PH1045H1)	F8985	В	5.9		5.9		9.7		2.1				·	
SEBS (K1652)	F5180	C	6.3				8.5			1			_	
HECO-20	7624	PL	31.100	X	31.1	X				T I				
Tuftec	H1043	PL		_	6.3									
		·												
			i		1									
TOTAL		·····	100.35	0.00	100.35	0.00	99.95		100.35	;	0.00		0.00	
** Physical Form Co	de -	PD: Pow	der	PL: P	ellets	F: Fla	akes	C: C	rumbs	B: Be	ads			
1 11/01001 1 01111 00		MF: Mille			CF: Cho	nned	Eihore	1 . 1 %	nuid	O: Ot	her Forn			
•									•	0.00	HEI FOIL			
Has this product been									Yes					
	If Yes, Co	mpoundin	g Techno	logy F	Request 1	dmul	er was:		Req 548	3, 668				
Location of special	raw mater	ials:		Tech	nolgy sto	rage.	Also co	ntact	Mark Ve	ndon.				_
Sample quantities n	eeded for	each ble	nd:	300 II	bs each,	need	3 sample	es (61	bs each)	for ea	ch blend	l.		
	Pounds			for w	hom				COL	tainer		1		
Total pounds	300			10, 10				box	301			1		
for each blend	18						-	bag				1		
618	300							Box				1		
010					-							1		
												1		
ļ		<u></u>										,		
Should the pr							Shior	nina N	by w Notice Re	/hom?				
is thi	s an appea		•			_		_		sauy!		-		
Notes:	Need 3 sa	mples to	be molde	d and	tested, s	ee LII	MS # PF	M-00	-00199					-
						-								-



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TC/A.U.

1711

Examiner

J. Mullis

Assignee Docket No.:

08CN6024-2

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	John C. Haylock
Date:	
ahan	David R. Landb
Date: 8/25/2003	Salt d. August
	Vincent L. Lanning

#### EXHIBIT Request

Requestor(s):	Adeyinka								Req	. No.[	763	MS#:	P <b>FM-00</b> -	-0019
Purpose:		~ale un fo	r Food Tr	av apr	dication	with A	Aadden a	nd V	VRH					
_		Jaie up 10	1100011		Platform			PP/P						
Toligate:					Applicat		-	Food	Tray					
Customer:					Applicat	uon.	-	. 000	1129		<u></u>			
Special or new	hazards:	none kno	wn											
Date requested:		•	Date nee	ded:				Lo	t card ?	NO				
Grade:	MX6201, 6	201-x, 71	3-11, 7 <b>3</b> C	olor:	111			E	xtruder:	53				
FORMULATION(S)		(rememb	er to list p	oigmer	nts if nee	ded)					downstrear		D11	
		Physical	MX62	)1	MX620	D/S	713-11 pbw	D/S	735- pbw	D/S	Blend pbw	5 D/S	Blend pbw	D/S
Material	C2020	Form **	pbw 16.2	D/S	pbw 16.2	U/S	18.5	دس	17		POW			-
0.40 IV PPO	F4050	PD	11.4		11.4		3.7	$\neg$	15					
SBS (K1101)	L3460	PL	20.2		20.2		30.5		25					
xPS (HCC738) Irganox 1010	F174	PD	0.2		0.2		0.2		0.2					
PP (PD403)	F89304	PL	9	- <u>x</u>	9	x	21.6	X	41	X				
EPR-V878	F649	PL	-	<del>"</del>			7.2	X						
MgO	F6700	PD	0.05		0.05		0.05		0.05					
ZnS	F112	PD	0.00											
210	1112	1.5												
Interloy (PH1045H1)	F8985	В	5.9		5.9		9.7		2.1					
SEBS (K1652)	F5180	c	6.3				8.5					. 1	1	
HECO-20	7624	PL	31.100	Х	31.1	X				<u> </u>				
Tuftec	H1043	PL			6.3					ļ				
										L	ļi			ļl
										1				$\vdash$
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		<u></u>			100.05	ليب	00.05		100.35		0.00		0.00	نـــــا
TOTAL			100.35		100.35								0.00	
** Physical Form Co	de -	PD: Pow	rder	PL: P	ellets	F: Fla	akes	C: C	rumbs	B: Be	-			
		MF: Mille	ed Fibers		CF: Cho	pped	Fibers	L: Li	quid	0: 0	ther Form	ı		
Has this product been	n run hefori	e on the 1	echnolog	v Pilol	Scale E	xtrud	ers?:		Yes					
rias una product book	If Yes, Co	mooundin	o Techno	ioov F	teaunes	Numb	er was:		Req 548	. 668				
			ig recinic					ntact	Mark Ve					
Location of special	raw mater	1415;		16011	loigy sto	ago.	7430 00			-		-		-
Sample quantities r	needed for	each ble	nd:	300 1	os each,	need	3 sample	es (6	bs each	for ea	ach blend	i		
	Pounds			for w	hom					tainer				
Total pounds	300					<b>,</b>		box						
for each blend	18							bag				ì		
618	300							Box				ĺ		
	ļ	ļ						-				ł		
		<u> </u>						<u> </u>				Į.		
Should the p	roduct be o	hecked b	efore ship	ping?	Yes		Shini	oina I	by v Notice R	vhom?				
is thi								_		,			_	
Notes:	Need 3 sa	imples to	be molde	d and	tested, s	ee Li	MS # PF	M-UL	-00199					-
														-